

**BEND**

— By Actiu —



**commercialimages**

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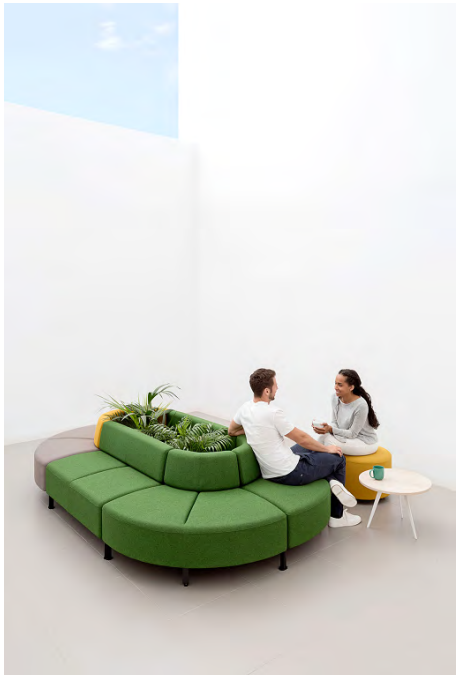
# BEND

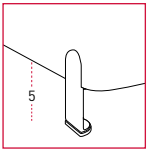
— By Actiu —



# BEND

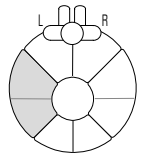
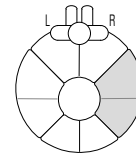
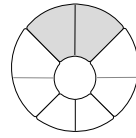
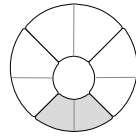
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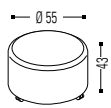


Steel Legs

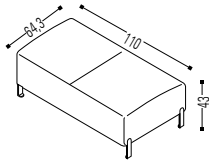
**BEND MODULES - SERIE 10** Without Backrest



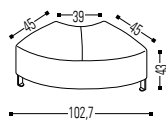
With castors



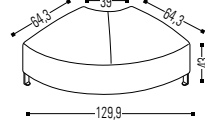
**F10**  
Rounded Modul  
Ø55 cm Diameter



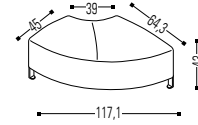
**F21**  
Straight module  
110x64 cm



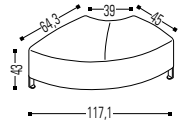
**F22**  
Curved Regular Module  
45 cm Side



**F23**  
Curved Regular Module  
64 cm Side

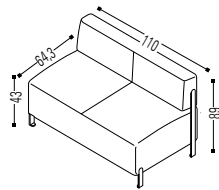


**F24**  
Irregular Curved Module  
Right

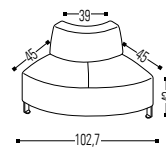


**F25**  
Irregular Curved Module  
Left

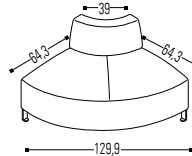
**BEND MODULES - SERIE 10** With Backrest



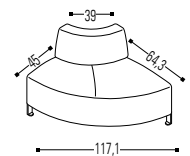
**F31**  
Straight module  
110x64 cm  
With Backrest



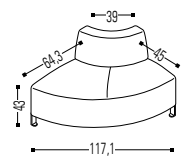
**F32**  
Curved Regular Module  
45 cm Side  
With Backrest



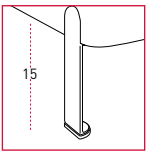
**F33**  
Curved Regular Module  
64 cm Side  
With Backrest



**F34**  
Irregular Curved Module  
Right  
With Backrest



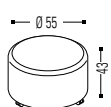
**F35**  
Irregular Curved Module  
Left  
With Backrest



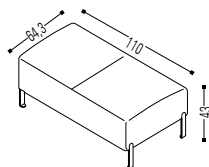
Steel Legs

**BEND MODULES - SERIE 20** Without Backrest

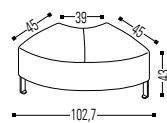
With castors



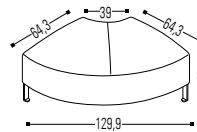
**F10**  
Rounded Modul  
Ø55 cm Diameter



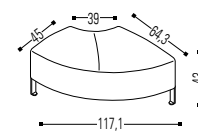
**F41**  
Straight module  
110x64 cm



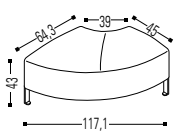
**F42**  
Curved Regular Module  
45 cm Side



**F43**  
Curved Regular Module  
64 cm Side

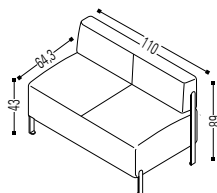


**F44**  
Irregular Curved Module  
Right

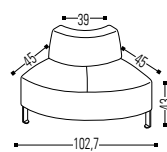


**F45**  
Irregular Curved Module  
Left

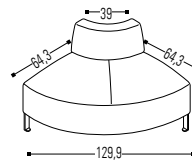
**BEND MODULES - SERIE 20** With Backrest



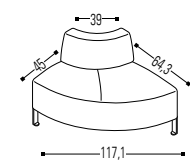
**F51**  
Straight module  
110x64 cm  
With Backrest



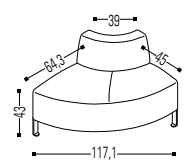
**F52**  
Curved Regular Module  
45 cm Side  
With Backrest



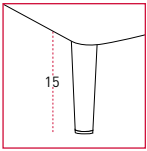
**F53**  
Curved Regular Module  
64 cm Side  
With Backrest



**F54**  
Irregular Curved Module  
Right  
With Backrest

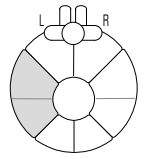
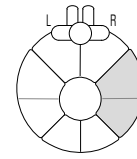
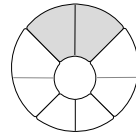
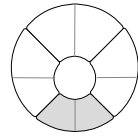


**F55**  
Irregular Curved Module  
Left  
With Backrest



Wood Legs

**BEND MODULES - SERIE 30** Without Backrest



With castors

**F10**  
Rounded Modul  
Ø55 cm Diameter

**F61**  
Straight module  
110x64 cm

**F62**  
Curved Regular Module  
45 cm Side

**F63**  
Curved Regular Module  
64 cm Side

**F64**  
Irregular Curved Module  
Right

**F65**  
Irregular Curved Module  
Left

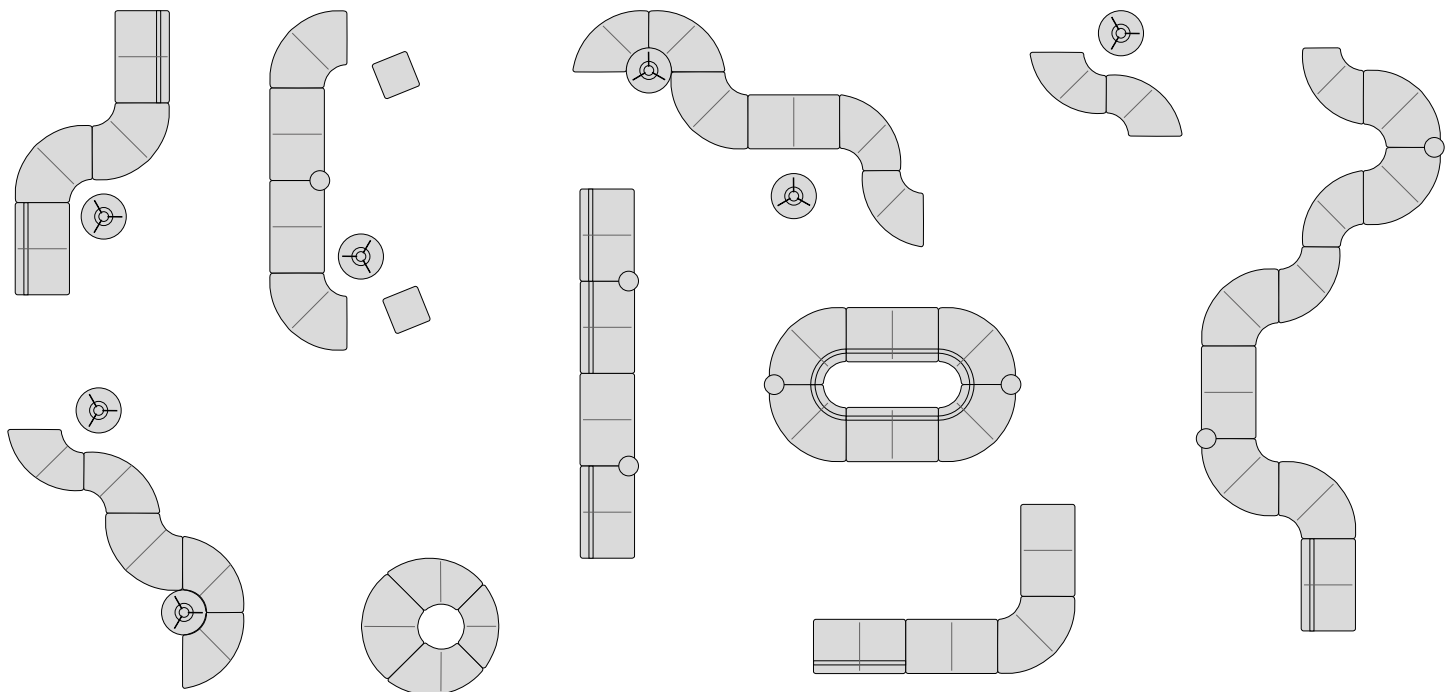
**BEND ACCESSORIES** AUXILIARY TABLES

--PD

**FM55**

**FM15**

**CONFIGURATION EXAMPLES**





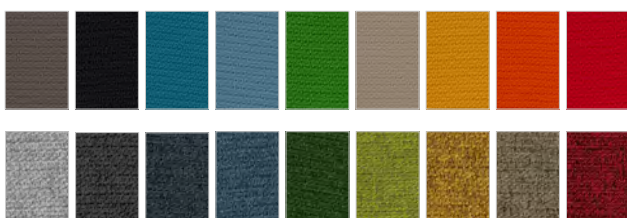
**FEATURES - SERIE 10**

- **Modules.** Bend is available in a wide range of models:
  - 60cm deep unit. With or without backrest.
  - 45cm deep unit. With or without backrest.
  - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
  - Straight unit. 60cm deep. With or without backrest.
  - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
  - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
  - Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
  - Concatenated union kit for modular configurations FOR ALL MODELS.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

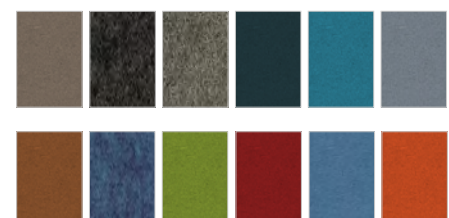
**FINISHES**

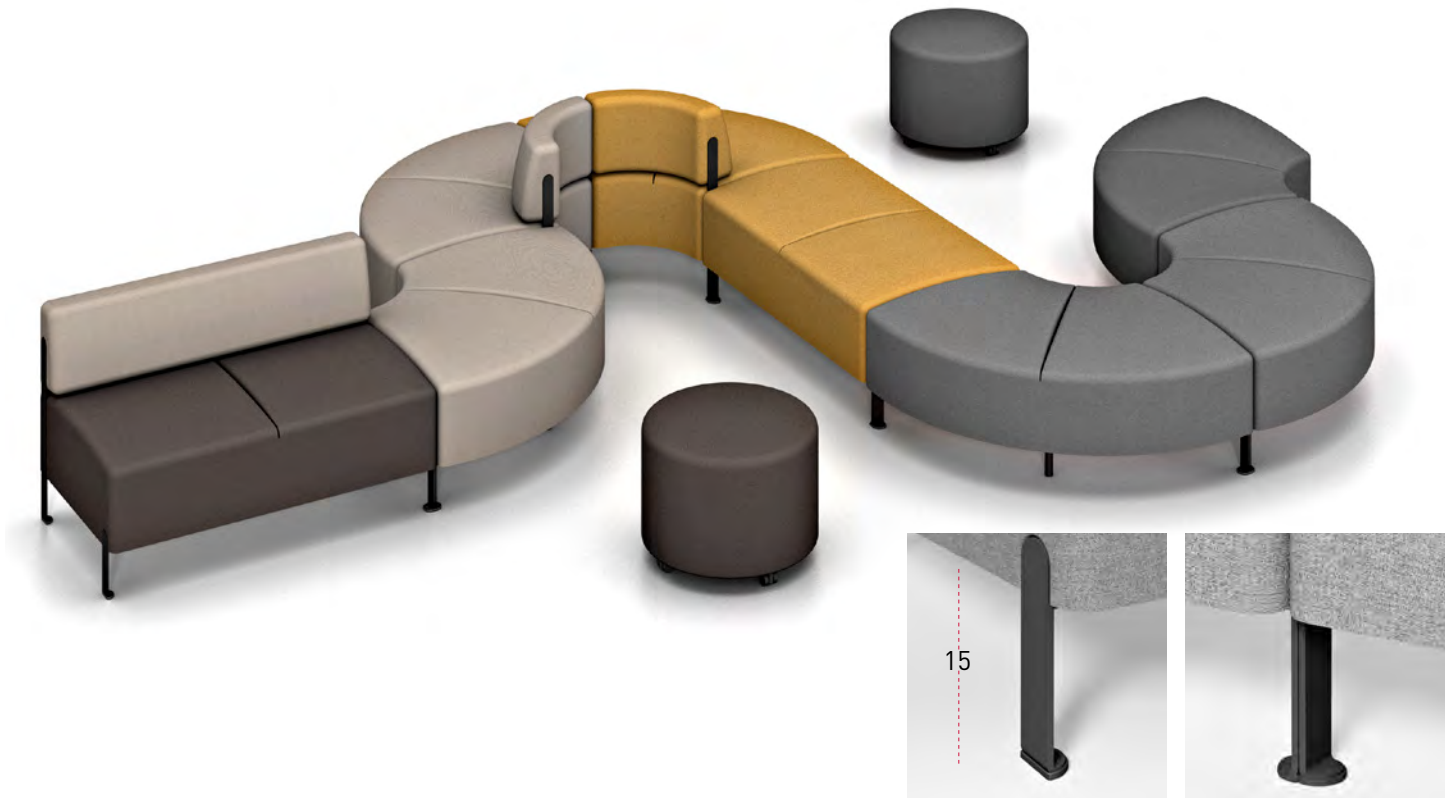
**UPHOLSTERY**

GROUP M - MELANGE/STEP



FABRIC GROUP "B" - BLAZER





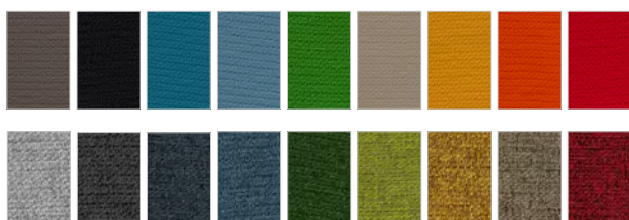
## FEATURES - SERIE 20

- **Modules.** Bend is available in a wide range of models:
  - 60cm deep unit. With or without backrest.
  - 45cm deep unit. With or without backrest.
  - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
  - Straight unit. 60cm deep. With or without backrest.
  - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
  - An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
  - Concatenated union kit for modular configurations FOR ALL MODELS.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

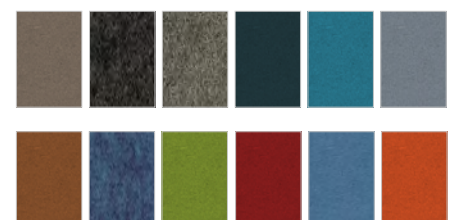
## ■ FINISHES

### UPHOLSTERY

#### GROUP M - MELANGE/STEP



#### FABRIC GROUP "B" - BLAZER





### FEATURES - SERIE 30 - WITHOUT BACKREST

- **Modules.** Bend is available in a wide range of models:
  - 60cm deep unit. Without backrest.
  - 45cm deep unit. Without backrest.
  - 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
  - Straight unit. 60cm deep. Without backrest.
  - Round unit. Ø55cm. With castors.
- **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.
- **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.
- **Accessories.** Bend can incorporate:
  - Concatenated union kit for modular configurations FOR ALL MODELS.
- **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

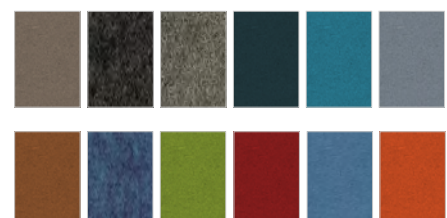
### ■ FINISHES

#### UPHOLSTERY

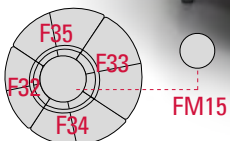
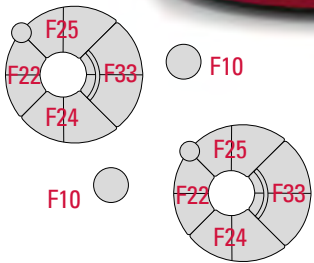
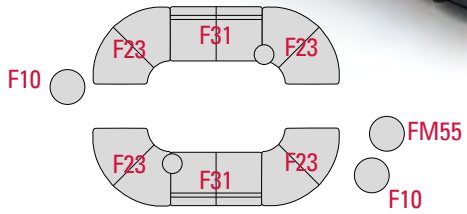
##### GROUP M - MELANGE/STEP



##### FABRIC GROUP "B" - BLAZER









**MATERIALS**

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

**%**  
RECYCLED  
MATERIALS



**PRODUCTION**

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

**100%**  
RECYCLABLE  
ALUMINIUM, STEEL  
& WOOD



**TRANSPORT**

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

**100%**  
RECYCLABLE  
PACKAGE AND THINNER  
FREE



**USE**

Quality and warranty. Long lasting. Replacements available.

**EASY**  
TO CLEAN  
AND MAINTAIN



**DISPOSAL**

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

**%**  
RECYCLABLE  
MATERIALS

**CERTIFICATES AND REFERENCES**

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of responsible forestry



PEFC Certificate



EN ISO 14004:2011  
ECODESIGN Certificate



UNE-EN ISO 9001:2008  
ISO 9001 Certificate



UNE-EN ISO 14001:2004  
ISO 14001 Certificate



E1 Certificate  
by EN 13986



ACTIU TECHNOLOGY PARK  
LEED® PLATINUM certified by USGBC  
Leadership in Energy & Environmental Design  
LEED® Gold certified 2011 - LEED® Platinum certified 2017



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